

Made To Measure

MEASURE GUIDE





CONTENTS

How to Measure the Jacket & Kilt Jacket	Page 4
How to Measure the Waistcoat	Page 6
How to Measure for a Morning Coat & Tailcoat	Page 8
How to Measure the Trousers	Page 10
Trouser Figuration Options	Page 12
Figurate in Shirt Sleeves	Page 14
Balance	Page 16
How to Measure Plus Twos & Plus Fours	Page 18
How to Measure the Gilet	Page 20
How to Measure the Shirt	Page 22

How to Measure The Jacket —

Step 1 Your Height

Give your measurement in Inches. Measure to nearest 1" whilst wearing your shoes.

Step 3 Jacket Length

Place end of tape at the collar seam (Nape) and measure down the back to the length required.

Step 5 Crown to Cuff

Place tape end at centre of sleeve cuff at required length and measure up to crown sleeve (Highest point of sleeve).

Step 2 Nape to Waist

This measurement is only required for Morning Coats, Tailcoats and Kilt Jackets.

Step 4 Half Back

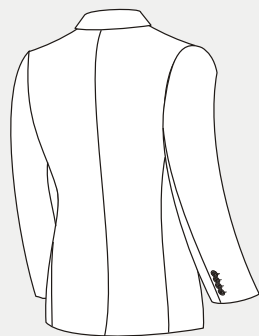
Tension jacket back and measure from sleeve seam to sleeve seam and half the result.
i.e 16" across back = 8'half back

Measuring a Kilt Jacket Nape to Waist

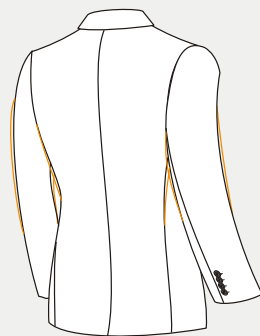
Follow contour of body from nape down the back to natural waist position. As a guide this will be in line with the customers belly button. All other measurements as per jacket guidelines.



Easy Syce Figuration Options —

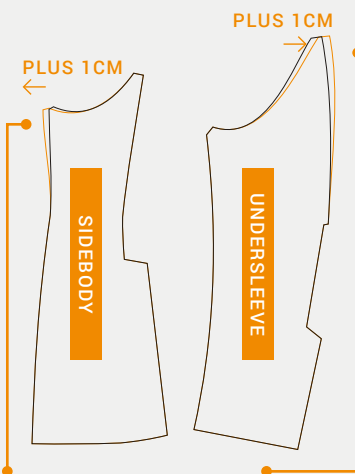


Normal Back View



ES

Orange lines show easy syce allowance



Orange lines show easy syce allowance

How to Measure *The Jacket & Waistcoat* —

Step 1 Jacket/Waistcoat Chest Measure

Place the tape around the chest keeping it well up & underneath the arms. The tape should be over the shoulder blades and parallel to the ground. Make sure the measurement is taken with the body relaxed.

Step 2 Jacket/Waistcoat Waist Measure

Place tape on the natural waist position (at naval) - this could be over the narrowest part of the waist or over a prominent stomach.

Step 3 Jacket/Trouser Seat Measure

Place tape around at prominence of seat ensure tape is level and not covering bulky items in pocket.

Step 4 Waistcoat Opening

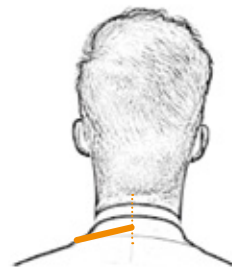
Place the tape around the neck halter fashion, to the point of chest prominence to show the opening required. Halve the result for the actual measurement *i.e.* 26" = actual opening 13"

Step 5 Waistcoat Length

Place the tape at the nape of neck and bring over shoulder, keeping tight against the collar.

Take 4" below top of trouser waistband for a pointed vest style & 2" for a straight bottom style.

The Nape of your neck is the last bone at the top of your spine as shown in the diagram.



How to Measure for a Morning Coat & Tailcoat —

Step 1

Your Height

Give your measurement in Inches. Measure to nearest 1" whilst wearing your shoes.

Step 2

Nape to waist

Follow contour of body from nape down the back to natural waist position. As a guide this will be in line with the customers belly button.

Step 3

Garment Length

The Morning Coat & Evening Tailcoat length should finish at the mid-point of the back of the knee. Make an inch or two less for a short person and increase by an inch or two for a tall person.

Step 4

Half Back

Tension jacket back and measure from sleeve seam to sleeve seam and half the result.

i.e 16" across back = 8'half back

Step 5

Crown to Cuff

Place tape end at centre of sleeve cuff at required length and measure up to crown sleeve (Highest point of sleeve).



How to Measure *The Trousers* —

Inside Leg

Leg Seam —

Measure leg from the physical crotch (not the trouser crotch) down to the top of the heel of the shoe.

Outside Leg

Side Seam —

Measure right leg. Measure from top of waistband down the side seam to required length.

Note: Mentally check Rise (body of trouser) by subtracting inside leg from outside leg. *If answer is less than 10" check measurements.*

Thigh Measure

Body Measurement —

This measure is the actual body measurement of the thigh. Approx 4" down the leg from the crotch.

Trouser Knee

Finished Garment —

Only use if customer requires Measure all around and state finished measurement required on the trousers. *i.e. 19" 20" 21" etc*

Trouser Waist

Place the tape around the position where the customer wishes to wear the trouser waistband. Note measure with one finger under the tape to the nearest 1/2"

Trouser Bottoms

Finished Garment —

Measure all round and state finished measurement required on the trouser. *i.e. 18" 19" 20" etc*



Trouser Figuration Options —

Prominent Seat

When the seat is 7" or more larger than the trouser waist measurement or the seat is 2" more than the chest measurement.

FIGURE J

Flat Seat

When the seat is less than 3" larger than the waist measurement.

FIGURE I

High Back Rise

Increases the back waist by 1" and graduates to the side seam.

It can be used in combination with figure L or LL

FIGURE H = 1"

FIGURE HH = 1 1/2"

Low Front Waist Corpulent

Waistband is worn below natural waist position.

Jacket Waist = Natural Waist

Trousers Waist = Waistband Position

FIGURE L = 1/2"

FIGURE LL = 3/4"

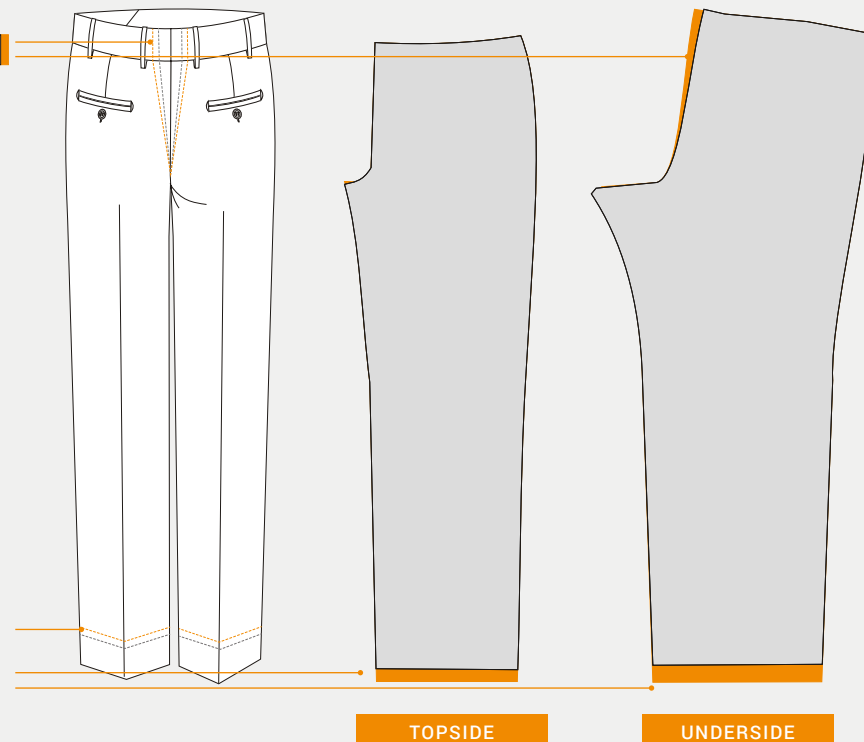
Extra Inlay

Enter EI in the trouser order figuration box

EI

Extra inlay adds 1/2" to the centre back seam inlay on the underside & waistband

Extra inlay adds 3/4" to the hem allow on the topside & underside



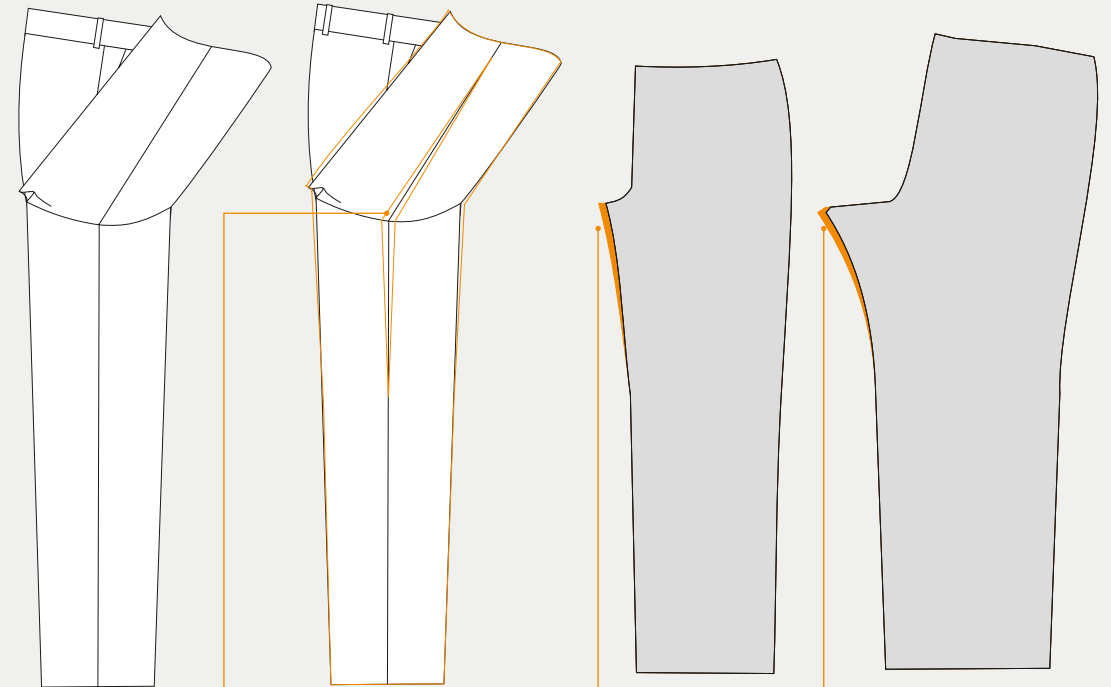
Easy Fork - EF

NORMAL TROUSER VIEW

TROUSER WITH EF

TOPSIDE

UNDERSIDE



EF

Trouser with Easy Fork Added
Highlighted in orange

1/2" is added to the inside fork of the trouser topside & underside. Which gives more ease in the trouser crutch area.

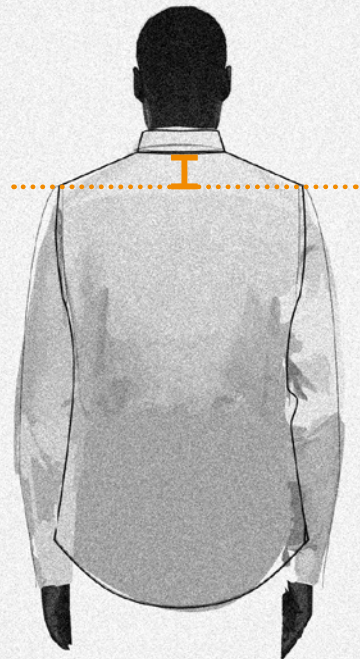
EF

Trouser with Easy Fork Added
Highlighted in orange

1/2" is added to the inside fork of the trouser topside & underside.

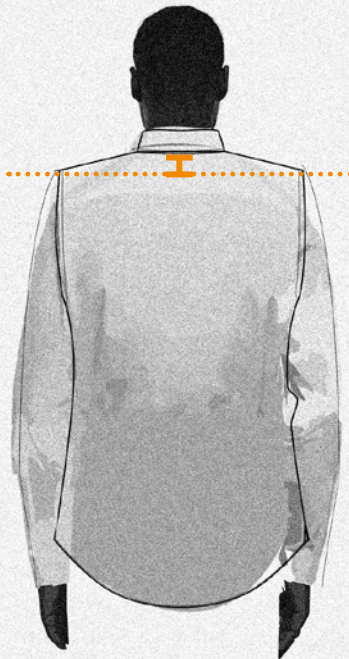
Figurate in Shirt Sleeves

When you can not use a stock jacket —



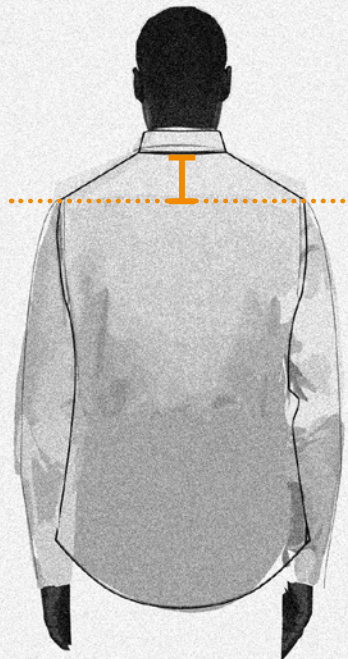
Normal Shoulder

Tape to Nape
 $1\frac{3}{4}''$ to $2\frac{3}{4}''$
 Normal no shoulder figure



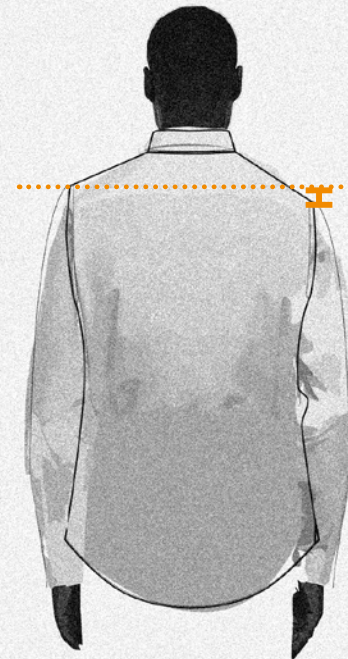
**Square Shoulders
 Short Neck**

Tape to Nape
 Less than $1\frac{3}{4}''$ = Z
 Less than $1''$ = ZZ



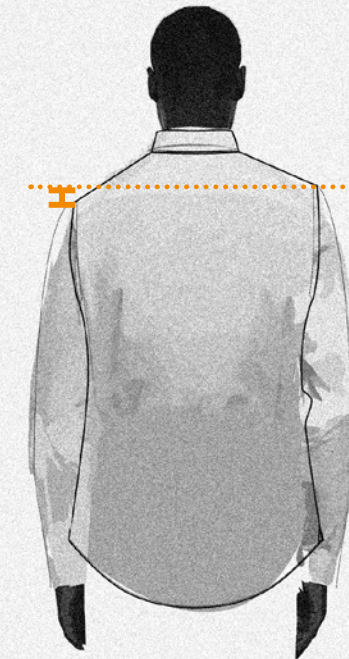
**Sloping Shoulders
 Long Neck**

Tape to Nape
 More than $2\frac{3}{4}''$ = X
 More than $3\frac{3}{4}''$ = XX



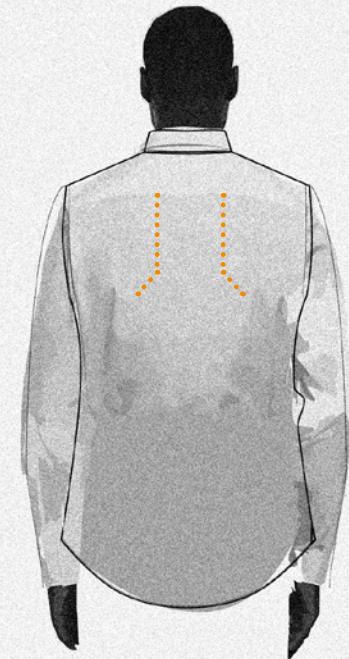
Drop Right Shoulder

Tape to Shoulder
 More than $\frac{3}{4}''$ = RS
 More than $1\frac{1}{2}''$ = RSS



Drop Left Shoulder

Tape to Shoulder
 More than $\frac{3}{4}''$ = LS
 More than $1\frac{1}{2}''$ = LSS



**Forward Shoulders
 & Prom Blades**

Ridging and tightness from
 back neck to front sleeve area.
 Prominent blades showing
 through shirt at back.

It is not possible to have square shoulders and sloping shoulders on the same order

Z OR ZZ

X OR XX

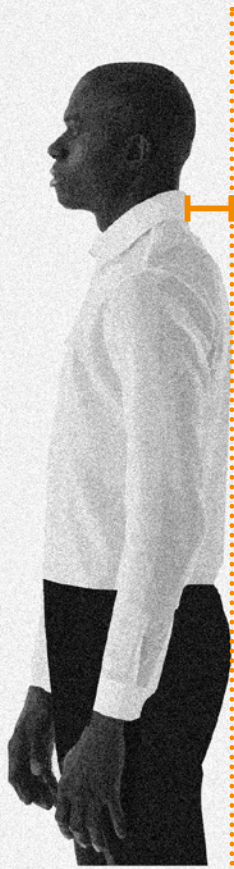
RS OR RSS

LS OR LSS

FIGURE R

All girth measures are taken nett,
 with one finger only under tape.

Balance



Normal Balance

Nape to Tape
2 1/2" to 3 1/4"
Normal no balance figuration



Head Forward

Forward from chestline

Nape to Tape
More than 3 1/2" = T
More than 5" = TT

T OR TT



Round Back

Forward from chestline
& curve from waist

Nape to Tape
More than 3 1/2" = O
Less than 5" = OO

Curve starts at waistline

O OR OO



Erect

Stands Upright

Nape to Tape
Less than 1" = PP
Less than 2 1/2" = P

P OR PP



Full Chest

Stands Upright

Nape to Tape
Less than 1" = WW
Less than 2 1/2" = W

*+ Muscular or busty at front of chest
This figuration includes a gorge dart
under the lapel*

W OR WW



Sway Back

Stands with hips and seat
forward from shoulders to
the waist

FIGURE G

All girth measures are taken nett,
with one finger only under tape.

How to measure *Plus Twos and Plus Fours* —

Inside Leg

Physical measure from the crotch (not the trouser crotch) down to the small part of the knee.

Adding

Add on 5 inch for a Plus Two
Add on 9 Inch for a Plus Four

Outside Leg

Measure from the top of the waistband to the small of the knee.

Adding

Add on 5 inch for a Plus Two
Add on 9 Inch for a Plus Four

Cuff Measure

Have wearer indicate where they want the cuff to sit. Measure at this point, stating the full circumference in the “Bottoms” box on the trouser order form.

Trouser Waist

Place the tape around the position where the customer wishes to wear the trouser waistband. Note measure with one finger under the tape to the nearest 1/2”

All girth measures are taken nett,
with one finger only under tape.



How to measure *The Gilet* —

Step 1

Gilet Chest Measure

Place the tape around the chest keeping it well up & underneath the arms. The tape should be over the shoulder blades and parallel to the ground. Make sure the measurement is taken with the body relaxed.

Step 3

Gilet Opening

Place the tape around the neck halter fashion, to the point of chest prominence to show the opening required. Halve the result for the actual measurement i.e. 26" = actual opening 13"

Step 2

Gilet Waist Measure

Place tape on the natural waist position (at naval) - this could be over the narrowest part of the waist or over a prominent stomach.

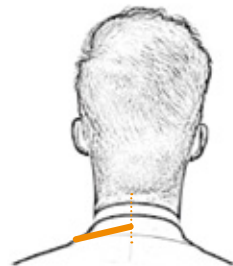
Step 4

Gilet Length

Place the tape at the nape of neck and bring over shoulder, keeping tight against the collar and down to the length required.

Please note:

Do not state a back length measurement (i.e. as requested for a jacket length) if you do your garment will be too short.



The Nape of your neck is the last bone at the top of your spine as shown in the diagram.

All girth measures are taken nett, with one finger only under tape.



Please Note —
Enter gilet measurements into waistcoat section of the order form

How to measure *The Shirt* —

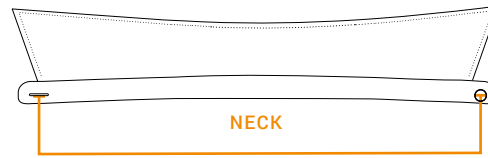
How to measure the cuff

Measure middle of button to middle button hole



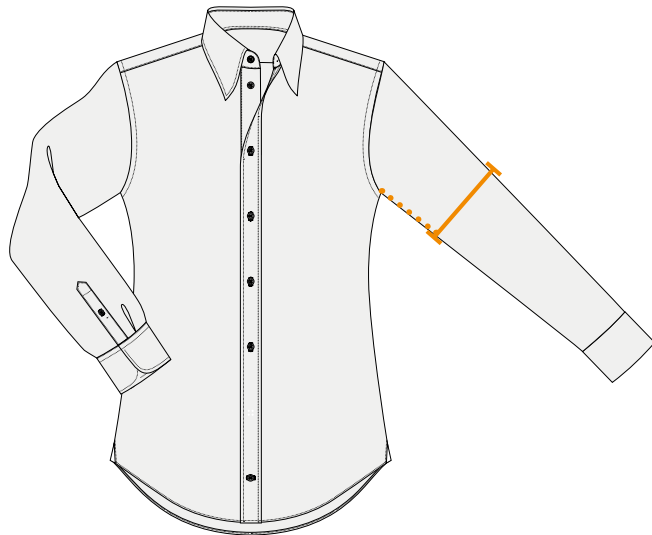
How to measure the collar

Measure middle of button to middle button hole



How to measure the bicep

From arm hole hem measure 14cm down the arm, then measure across for the bicep measurement



How to measure the back

